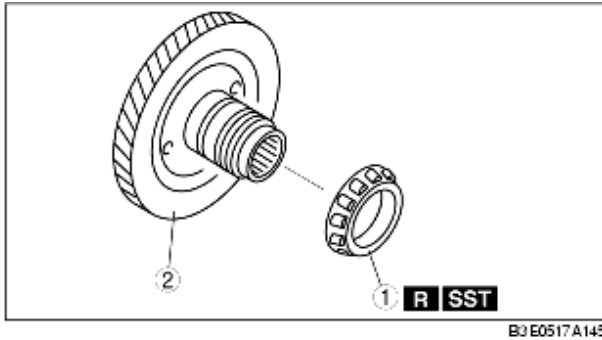


PRIMARY GEAR DISASSEMBLY/ASSEMBLY

B3E051719204A02

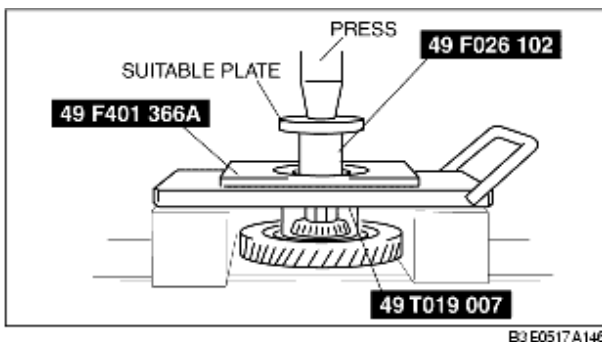
1. Disassemble in the order indicated in the table.
2. Assemble in the reverse order of disassembly.



1	Bearing (See Bearing Disassembly Note.) (See Bearing Assembly Note.)
2	Primary gear

Bearing Disassembly Note

- Remove the bearing from the primary gear using the **SSTs** and suitable plate.



Bearing Assembly Note

- Install the bearing to the primary gear using the **SSTs**.

